

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : Rolled Steel JM Pump High Efficiency
Three-Phase Product code : 12801694

Frame	: 254/6JM	Locked rotor time	: 16s (cold) 9s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Poles	: 2	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.
Rated current	: 23.2 A	Cooling method	: IC01 - ODP
L. R. Amperes	: 144 A	Mounting	: W-6
LRC	: 6.2x(Code G)	Rotation ¹	: Both (CW and CCW)
No load current	: 8.94 A	Noise level ²	: 70.0 dB(A)
Rated speed	: 3530 rpm	Starting method	: Direct On Line
Slip	: 1.94 %	Approx. weight ³	: 181 lb
Rated torque	: 37.2 ft.lb		
Locked rotor torque	: 180 %		
Breakdown torque	: 280 %		
Insulation class	: F		
Service factor	: 1.15		
Moment of inertia (J)	: 0.8718 sq.ft.lb		
Design	: B		

Output	25%	50%	75%	100%	Foundation loads
Efficiency (%)	90.0	90.2	91.0	91.0	Max. traction : 409 lb
Power Factor	0.48	0.75	0.84	0.88	Max. compression : 590 lb

	Drive end	Non drive end
Bearing type	: 6309 Z C3	6208 Z C3
Sealing	: Without Bearing Seal	Without Bearing Seal
Lubrication interval	: 15797 h	20000 h
Lubricant amount	: 13 g	8 g
Lubricant type	: Mobil Polyrex EM	

Notes:

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary		Performed	Checked	Date
Performed by					
Checked by					
Date	29/03/2024				
				Page	Revision
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