

# DATA SHEET

## Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : Rolled Steel High Efficiency Three-Phase      Product code : 12876173  
Catalog # : 02536OP3VFP256T-S

Frame	: 254/6T	Locked rotor time	: 16s (cold) 9s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Poles	: 2	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 200/400 V	Altitude	: 1000 m.a.s.l.
Rated current	: 66.7/33.3 A	Cooling method	: IC01 - ODP
L. R. Amperes	: 414/207 A	Mounting	: F-1
LRC	: 6.2x(Code G)	Rotation <sup>1</sup>	: Both (CW and CCW)
No load current	: 25.7/12.9 A	Noise level <sup>2</sup>	: 70.0 dB(A)
Rated speed	: 3530 rpm	Starting method	: Direct On Line
Slip	: 1.94 %	Approx. weight <sup>3</sup>	: 173 lb
Rated torque	: 37.2 ft.lb		
Locked rotor torque	: 180 %		
Breakdown torque	: 280 %		
Insulation class	: F		
Service factor	: 1.15		
Moment of inertia (J)	: 0.8718 sq.ft.lb		
Design	: B		

Output	25%	50%	75%	100%	Foundation loads	
Efficiency (%)	90.0	90.2	91.0	91.0	Max. traction	: 413 lb
Power Factor	0.48	0.75	0.84	0.88	Max. compression	: 586 lb

		<u>Drive end</u>	<u>Non drive end</u>
Bearing type	:	6309 Z C3	6208 Z C3
Sealing	:	Without Bearing Seal	Without Bearing Seal
Lubrication interval	:	20000 h	20000 h
Lubricant amount	:	13 g	8 g
Lubricant type	:	Mobil Polyrex EM	

Notes:

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page      Revision 1 / 1		
Checked by				
Date	26/03/2024			