

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W40 NEMA Premium Efficiency Three-Phase

Product code : 14786494

Catalog # : 02512OT3E324TC-W40

Frame	: 324TC	Locked rotor time	: 32s (cold) 18s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Poles	: 6	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 230/460 V	Altitude	: 1000 m.a.s.l.
Rated current	: 61.6/30.8 A	Protection degree	: IP23
L. R. Amperes	: 382/191 A	Cooling method	: IC01 - ODP
LRC	: 6.2x(Code G)	Mounting	: F-1
No load current	: 28.4/14.2 A	Rotation ¹	: Both (CW and CCW)
Rated speed	: 1183 rpm	Noise level ²	: 62.0 dB(A)
Slip	: 1.42 %	Starting method	: Direct On Line
Rated torque	: 111 ft.lb	Approx. weight ³	: 468 lb
Locked rotor torque	: 210 %		
Breakdown torque	: 250 %		
Insulation class	: F		
Service factor	: 1.25		
Moment of inertia (J)	: 7.69 sq.ft.lb		
Design	: B		

Output	25%		50%		75%		100%	
Efficiency (%)	91.0	90.6	91.7	90.8	92.4	91.2	93.0	91.2
	90.9	90.1	91.0	90.3	91.2	91.2	91.2	91.2
Power Factor	0.39	0.39	0.65	0.65	0.76	0.76	0.81	0.82
	0.35	0.32	0.60	0.56	0.73	0.70	0.79	0.77

Foundation loads
Max. traction
Max. compression

		<u>Drive end</u>	<u>Non drive end</u>
Bearing type	:	6312 Z C3	6211 Z C3
Sealing	:	Without Bearing Seal	Without Bearing Seal
Lubrication interval	:	20000 h	20000 h
Lubricant amount	:	21 g	11 g
Lubricant type	:	Mobil Polyrex EM	

Notes:

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 1 / 1		
Checked by				
Date	29/03/2024			
			Revision	