

DG1 General Purpose Drive

2



Contents

Description

Page

PowerXL DG1 Series Drives	
Standards and Certifications	V6-T2-49
Catalog Number Selection	V6-T2-49
Product Selection	V6-T2-50
Accessories	V6-T2-56
Replacement Parts	V6-T2-63
Technical Data and Specifications	V6-T2-67
Dimensions	V6-T2-73
PowerXL DG1 Series Enclosed Drives	V6-T2-74

PowerXL DG1 Series Drives

Product Description

The DG1 general purpose drives are part of Eaton's next generation PowerXL Series of adjustable frequency drives specifically engineered for today's more demanding commercial and industrial applications. The power unit makes use of the most sophisticated semiconductor technology and a highly modular construction that can be flexibly adapted to meet the customer's needs.

The control module was designed to include today's standard communication protocols and I/O while still having the modularity to add additional option cards.

Eaton's patented Active Energy Control is also a standard feature on DG1 drives, offering customers increased efficiency, safety and reliability.

These drives continue the tradition of robust performance and raise the bar on features and functionality, ensuring the best solution at the right price.

Features and Benefits

Hardware

- Brake chopper standard on Frames 0, 1, 2, 3
- Dual overload ratings
 - 110% variable torque (I_L)
 - 150% constant torque (I_H)
- Open Type/IP00 or IP20 or Type 1/IP21 or Type 12/IP54 enclosures available
- Integrated common mode reduction 5% DC link choke with input surge protection
- EMI/RFI filters standard on all drives—meets EMC Category C2
- Real-time clock—supports calendaring and PLC functionality
- Graphic LCD display and keypad—supports simple menu navigation as well as on-screen diagnostics and troubleshooting
- LOCAL/REMOTE operation from keypad and two configurable soft keys
- Conformal coated control and power boards standard

- Control logic can be powered from an external auxiliary control panel—internal drive functions and fieldbus if necessary
- Standard I/O:
 - 8DI, 1DO
 - 2AI, 2AO
 - 2FC, 1FA relays
- Standard communications:
 - EtherNet/IP, Modbus TCP
 - RS-485: Modbus RTU, BACnet MS/TP
- Seamless integration into EtherNet/IP networks via EIP-Assist I/O tag-generation tool
- Two expansion slots—intended to support additional I/O or communication protocols as necessary
- Quick disconnect terminals for I/O connections—supports fast easy installation
- Safe Torque Off (STO) built-in with functional safety SIL1 certification

Software

- Active energy control—minimizes energy losses in your motor, resulting in industry-leading energy efficiency for your application
- Quick Start Wizard upon initial power-up supports fast, easy installation
- Standard applications:
 - Standard
 - Multi-pump and fan Control
 - Multi-PID
 - Multi-purpose
- Copy/paste functionality on drive keypad—allows for fast setup of multiple drives
- Pre-programmed I/O—supports fast, easy installation for most applications
- Dynamic motor regenerative energy management
- Advanced PC Tool with diagnostic capabilities
- Two keypad software keys for easy menu navigation and shortcuts

Product Range

230 V to 125 hp, 312 A, 90 kW

480 V to 1000 hp, 1180 A, 630 kW

575 V to 800 hp, 820 A, 597 kW

Standards and Certifications

Product

- IEC/EN 61800-5-1
- IEC/EN 61800-5-2
- UL 508C
- IEC 61508
- EN 62061
- EN ISO 13849-1

EMC

- Immunity: IEC/EN 61800-3
- Category C2

Certification

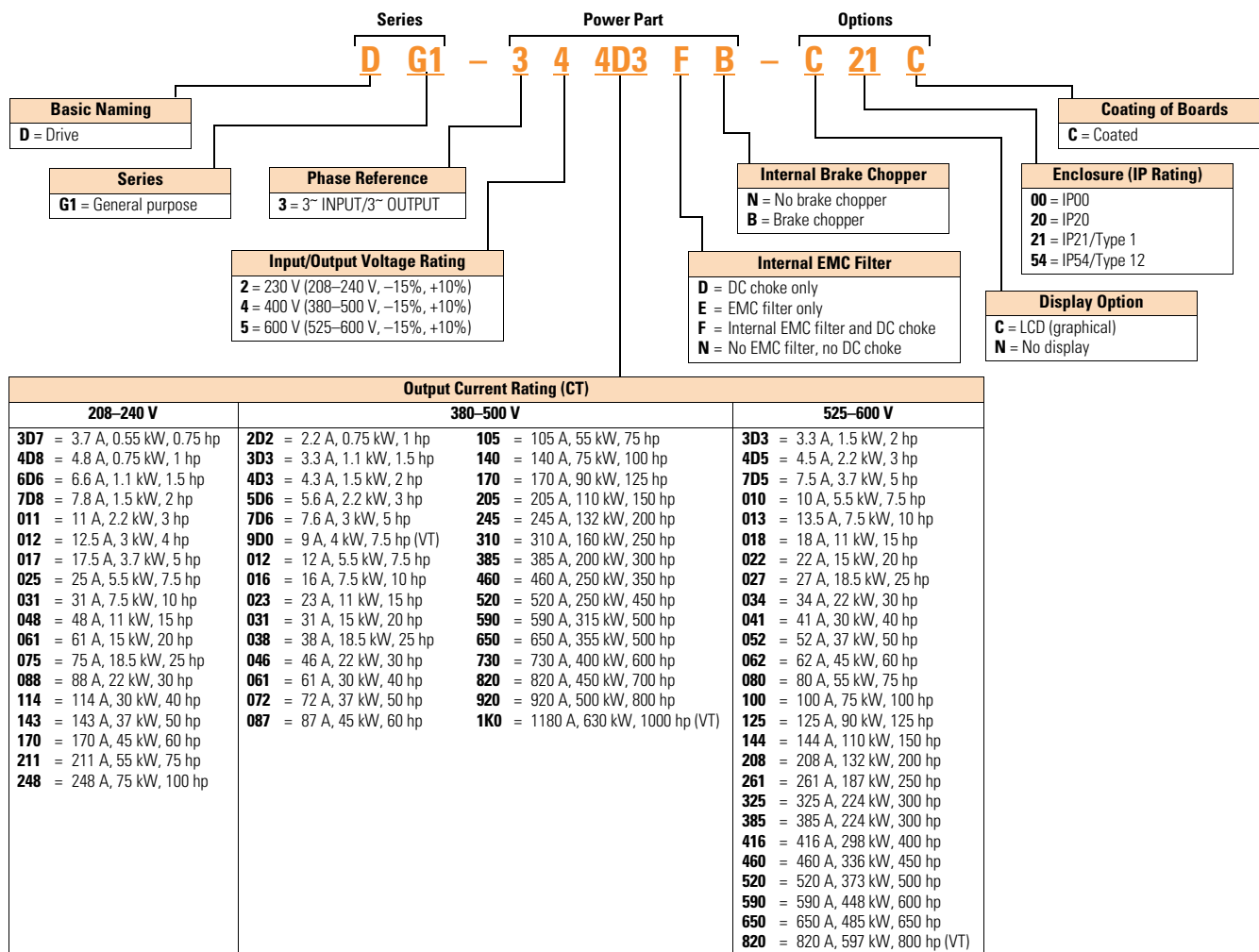
- UL
- cUL
- CE
- C-Tick
- RoHS
- EAC
- Plenum rated



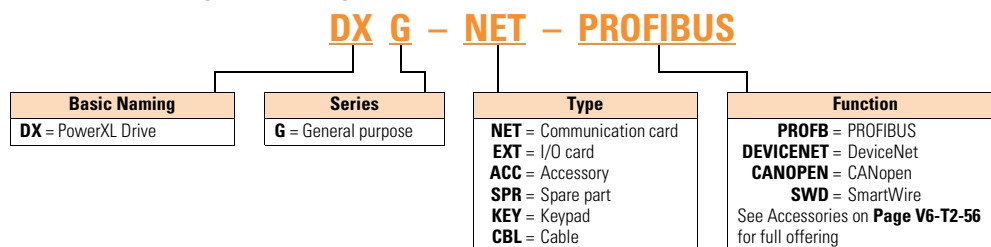
Catalog Number Selection

Catalog Number Selection is for illustrative purposes only and not to be used to create new catalog numbers.

PowerXL Series—DG1 General Purpose Drive



PowerXL Series—DG1 General Purpose Drive Option Boards



2.6

Adjustable Frequency Drives

PowerXL DG1 Series Drives

DG1 Series Drives—380–500 Volt

2

PowerXL Series—DG1 IP20



Frame Size	Constant Torque (CT) / High Overload (I_H)			Variable Torque (VT) / Low Overload (I_L)			Catalog Number
	480 V, 50 Hz kW Rating	480 V, 60 Hz hp	Current A	480 V, 50 Hz kW Rating	480 V, 60 Hz hp	Current A	
FR0	0.75	1	2.2	1.1	1.5	3.3	DG1-342D2EB-C20C
	1.1	1.5	3.3	1.5	2	4.6	DG1-343D3EB-C20C
	1.5	2	4.3	2.2	3	5.6	DG1-344D3EB-C20C
	2.2	3	5.6	3	5	7.6	DG1-345D6EB-C20C

PowerXL Series—DG1 Type 1/IP21



Frame Size	Constant Torque (CT) / High Overload (I_H)			Variable Torque (VT) / Low Overload (I_L)			Catalog Number
	400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	
FR1	0.75	1	2.2	1.1	1.5	3.3	DG1-342D2FB-C21C
	1.1	1.5	3.3	1.5	2	4.3	DG1-343D3FB-C21C
	1.5	2	4.3	2.2	3	5.6	DG1-344D3FB-C21C
	2.2	3	5.6	3	5	7.6	DG1-345D6FB-C21C
	3	5	7.6	4	—	9	DG1-347D6FB-C21C
	4	—	9	5.5	7.5	12	DG1-349D0FB-C21C
FR2	5.5	7.5	12	7.5	10	16	DG1-34012FB-C21C
	7.5	10	16	11	15	23	DG1-34016FB-C21C
	11	15	23	15	20	31	DG1-34023FB-C21C
FR3	15	20	31	18.5	25	38	DG1-34031FB-C21C
	18.5	25	38	22	30	46	DG1-34038FB-C21C
	22	30	46	30	40	61	DG1-34046FB-C21C
FR4	30	40	61	37	50	72	DG1-34061FN-C21C
	37	50	72	45	60	87	DG1-34072FN-C21C
	45	60	87	55	75	105	DG1-34087FN-C21C
FR5	55	75	105	75	100	140	DG1-34105FN-C21C
	75	100	140	90	125	170	DG1-34140FN-C21C
	90	125	170	110	150	205	DG1-34170FN-C21C
FR6	110	150	205	132	200	261	DG1-34205FN-C21C
	132	200	245	160	250	310	DG1-34245FN-C21C

Technical Data and Specifications

PowerXL Series—DG1 Technical Data and Specifications

Attribute	Description	Specification
Input ratings	Input voltage U_{in}	208 V to 240 V, 380 V to 500 V, 525 V to 600 V, –15 to 10%
	Input frequency	50 Hz to 60 Hz (variation up to 45 Hz to 66 Hz)
	Connection to power	Once per minute or less
	Starting delay	3 s (FR1 to FR2), 4 s (FR3), 5 s (FR4), 6 s (FR5 and FR6)
	Short-circuit withstand rating	100 kAIC (fuses and circuit breakers); 5 kAIC (without fuses or breakers)
Output ratings	Output voltage	0 to U_{in}
	Continuous output current	I_L : ambient temperature maximum 40 °C, up to 60 °C with derating, overload 1.1 x I_L (1 min./10 min.) I_H : ambient temperature maximum 50 °C, up to 60 °C with derating, overload 1.5 x I_H (1 min./10 min.)
	Overload current	150% of drive rating for constant torque, 110% for variable torque
	Initial output current	200% (2 s / 20 s)
	Output frequency	0–400 Hz (standard)
	Frequency resolution	0.01 Hz
Control characteristics	Control methods	Frequency control Speed control Open-loop speed control Open-loop torque control
	Switching frequency	230 V / 480 V range: FR1–3: 1 kHz to 12 kHz FR4–6: 1 kHz to 10 kHz 230 V / 480 V defaults: FR1–3: 4 kHz FR4–5: 3.6 kHz FR6: 2 kHz 575 V range: FR1–6: 1 kHz to 6 kHz 575 V defaults: FR1–4: 3 kHz FR5–6: 2 kHz Automatic switching frequency derating in case of overload.
	Frequency reference	Analog input: resolution 0.1% (10-bit), accuracy +1% Analog output: resolution 0.1% (10-bit), accuracy +1% Panel reference: resolution 0.01 Hz
	Field weakening point	20 Hz to 400 Hz
	Acceleration time	0.1 s to 3000 s
	Deceleration time	0.1 s to 3000 s
	Braking torque	DC brake: 30% x Motor Rated Torque (T_n) (without brake chopper) Dynamic braking (with optional brake chopper using an external brake resistor): 100% continuous maximum rating
	Ambient operating temperature	–10 °C (no frost) to +50 °C, up to +60 °C with derating (CT) –10 °C (no frost) to +40 °C, up to +60 °C with derating (VT)
	Storage temperature	–40 °C to +70 °C
	Relative humidity	0–95% RH, noncondensing, non-corrosive
Ambient conditions	Air quality: • Chemical vapors • Mechanical particles	Tested according to IEC 60068-2-60 Test Key: Flowing mixed gas corrosion test, Method 1 (H ₂ S [hydrogen sulfide] and SO ₂ [sulfur dioxide]) Designed according to: IEC 60721-3-3, unit in operation, class 3C2 IEC 60721-3-3, unit in operation, class 3S2
	Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m) (2000 m for corner grounded earth main systems) For 575 V product, maximum altitude is 6561 ft (2000 m) regardless of main system

PowerXL Series—DG1 Technical Data and Specifications, continued

Attribute	Description	Specification
2 Ambient conditions, continued	Vibration:	5–150 Hz
	• EN 61800-5-1	Displacement amplitude: 1 mm (peak) at 5 Hz to 15.8 Hz (FR1–FR6)
	• EN 60668-2-6	Maximum acceleration amplitude: 1g at 15.8 Hz to 150 Hz (FR1–FR6)
	Shock:	Storage and shipping: maximum 15 g, 11 ms (in package)
	• ISTA 1 A	
	• EN 60068-2-27	
	Overvoltage	Overvoltage Category III
	Pollution degree	Pollution Degree 2
	Enclosure class	IP21/Type 1 standard in entire kW/hp range IP54/Type 12 option Note: Keypad or keypad hole plug required to be mounted in drive for IP54/Type 12 rating
	Immunity	Fulfills EN 61800-3 (2004), first and second environment
Standards	MTBF	FR1: 165,457 hours FR2: 134,833 hours FR3: 102,515 hours FR4: 121,567 hours FR5: 108,189 hours FR6: 100,000 hours
	Noise	FR1: 51.2 dB FR2: 58.6 dB FR3: 61.0 dB FR4: 68.0 dB FR5: 69.1 dB FR6: 73.2 dB
	Safety	UL 508C, CSA C22.2 No. 274-13 and EN 61800-5-1
	EMC	+EMC2: EN 61800-3 (2004), Category C2 The drive can be modified for IT networks and corner grounding TN system
	Electrostatic discharge	Second environment, IEC 61000-4-2, 4 kV CD or 8 kV AD, Criterion B
	Fast transient burst	Second environment, IEC 61000-4-4, 2 kV/5 kHz, Criterion B
	Dielectrical strength	Primary to secondary: 3600 Vac/5100 Vdc Primary to earth: 2000 Vac/2828 Vdc
	Approvals	EAC, RCM (C-Tick), RoHS, CE, UL and cUL (see nameplate for more detailed approvals)
	Fieldbus connections	Onboard: EtherNet/IP, Modbus® TCP, Modbus RTU, BACnet

PowerXL Series—DG1 Technical Data and Specifications, continued

Attribute	Description	Specification
Safety/protections	Oversvoltage protection	Yes
	Oversvoltage trip limit	230 V drives: 456 V 480 V drives: 911 V 575 V drives: 1100 V
	Undervoltage protection	Yes
	Undervoltage trip limit	230 V drives: 211 V 480 V drives: 370 V 575 V drives: 550 V
	Earth fault protection	Yes Default: 15% motor FLA Minimum: 0% motor FLA Maximum: 30% motor FLA
	Input phase supervision	Yes
	Motor phase supervision	Yes
	Overcurrent protection	Yes
	Unit overtemperature protection	Yes
	Motor overload protection	Yes
	Motor stall protection	Yes
	Motor underload protection	Yes
	DC bus oversvoltage control	Yes
	Short-circuit protection of 24 V reference voltages	Yes
	Surge protection	Yes (differential mode 2 kV; common mode 4 kV 230 V drives: 275 Vac, 10,000 A 480 V drives: 320 Vac, 8000 A 575 V drives: 385 Vac, 10,000 A
	Common coated boards	Yes (prevents corrosion)

2.6

Adjustable Frequency Drives

PowerXL DG1 Series Drives

PowerXL Series—DG1 Technical Data and Specifications—Efficiency

2

230 V

Frame Size	Load Torque	Efficiency		Input THDi
		VT	CT	
FR1	25%	92.10%	90.90%	42.8%
	50%	95.20%	95.20%	35.2%
	100%	96.70%	96.20%	29.9%
FR2	25%	90.80%	94.20%	70.0%
	50%	96.64%	97.09%	46.6%
	100%	97.30%	97.30%	33.3%
FR3	25%	97.23%	97.06%	53.1%
	50%	97.37%	97.17%	43.6%
	100%	97.00%	97.20%	30.8%
FR4	25%	94.60%	94.30%	39.4%
	50%	97.20%	97.10%	32.4%
	100%	97.60%	97.60%	25.6%
FR5	25%	94.5	94.30%	30.50%
	50%	97.80%	97.60%	30.8%
	100%	97.70%	97.80%	25.0%

480 V

Frame Size	Load Torque	Efficiency		Input THDi
		VT	CT	
FR1	25%	93.30%	90.70%	54.0%
	50%	97.10%	96.98%	46.8%
	100%	97.61%	97.67%	35.3%
FR2	25%	95.90%	94.20%	59.8%
	50%	97.81%	98.34%	42.7%
	100%	98.11%	98.20%	33.8%
FR3	25%	96.40%	95.20%	69.2%
	50%	97.87%	97.99%	45.2%
	100%	97.79%	98.15%	32.6%
FR4	25%	98.00%	97.80%	56.5%
	50%	97.97%	97.89%	39.8%
	100%	97.96%	98.17%	31.5%
FR5	25%	97.8	97.60%	50.3%
	50%	98.39%	98.10%	37.0%
	100%	98.14%	98.19%	29.5%

575 V

Frame Size	Load Torque	Efficiency		Input THDi
		VT	CT	
FR1	25%	97.48%	97.25%	62.6%
	50%	97.79%	97.66%	45.6%
	100%	98.10%	97.60%	36.8%
FR2	25%	98.06%	97.98%	60.6%
	50%	98.19%	98.11%	47.2%
	100%	98.20%	98.10%	36.7%
FR3	25%	97.98%	97.77%	78.9%
	50%	98.32%	98.18%	55.5%
	100%	98.10%	98.10%	36.3%
FR4	25%	98.27%	97.96%	66.1%
	50%	98.57%	98.44%	41.6%
	100%	98.30%	98.30%	31.2%
FR5	25%	98.60%	98.50%	52.80%
	50%	98.81%	98.78%	35.9%
	100%	98.60%	98.70%	28.4%

Wiring Diagram

PowerXL Series—DG1 Control Wiring Diagram

External Wiring	Pin	Signal Name	Signal	Default Setting	Description
	1	+10 V	Ref. Output Voltage	—	10 Vdc Supply Source
	2	AI1+	Analog Input 1	0–10 V	Voltage Speed Reference (Programmable to 4 mA to 20 mA)
	3	AI1–	Analog Input 1 Ground	—	Analog Input 1 Common (Ground)
	4	AI2+	Analog Input 2	4 mA to 20 mA	Current Speed Reference (Programmable to 0–10 V)
	5	AI2–	Analog Input 2 Ground	—	Analog Input 2 Common (Ground)
	6	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	7	DIN5	Digital Input 5	Preset Speed B0	Sets frequency output to Preset Speed 1
	8	DIN6	Digital Input 6	Preset Speed B1	Sets frequency output to Preset Speed 2
	9	DIN7	Digital Input 7	—	—
	10	DIN8	Digital Input 8	Force Remote (TI+)	Input takes VFD from Local to Remote
	11	CMB	DI5 to DI8 Common	Grounded	Allows source input
	12	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	13	24 V	+24 Vdc Output	—	Control voltage output (100 mA max.)
	14	DO1	Digital Output 1	Ready	Shows the drive is ready to run
	15	24 Vo	+24 Vdc Output	—	Control voltage output (100 mA max.)
	16	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	17	AO1+	Analog Output 1	Output Frequency	Shows Output frequency to motor 0–60 Hz (4 mA to 20 mA)
	18	AO2+	Analog Output 2	Motor Current	Shows Motor current of motor 0–FLA (4 mA to 20 mA)
	19	24 Vi	+24 Vdc Input	—	External control voltage input
	20	DIN1	Digital Input 1	Run Forward	Input starts drive in forward direction (start enable)
	21	DIN2	Digital Input 2	Run Reverse	Input starts drive in reverse direction (start enable)
	22	DIN3	Digital Input 3	External Fault	Input causes drive to fault
	23	DIN4	Digital Input 4	Fault Reset	Input resets active faults
	24	CMA	DI1 to DI4 Common	Grounded	Allows source input
	25	A	RS-485 Signal A	—	Fieldbus Communication (Modbus, BACnet)
	26	B	RS-485 Signal B	—	Fieldbus Communication (Modbus, BACnet)
	27	R3NO	Relay 3 Normally Open	At Speed	Relay output 3 shows VFD is at Ref. Frequency
	28	R1NC	Relay 1 Normally Closed	Run	Relay output 1 shows VFD is in a run state
	29	R1CM	Relay 1 Common	—	—
	30	R1NO	Relay 1 Normally Open	—	—
	31	R3CM	Relay 3 Common	At Speed	Relay output 3 shows VFD is at Ref. Frequency
	32	R2NC	Relay 2 Normally Closed	Fault	Relay output 2 shows VFD is in a fault state
	33	R2CM	Relay 2 Common	—	—
	34	R2NO	Relay 2 Normally Open	—	—

Notes

The above wiring demonstrates a SINK configuration. It is important that CMA and CMB are wired to ground (as shown by dashed line).

If a SOURCE configuration is desired, wire 24 V to CMA and CMB and close the inputs to ground.

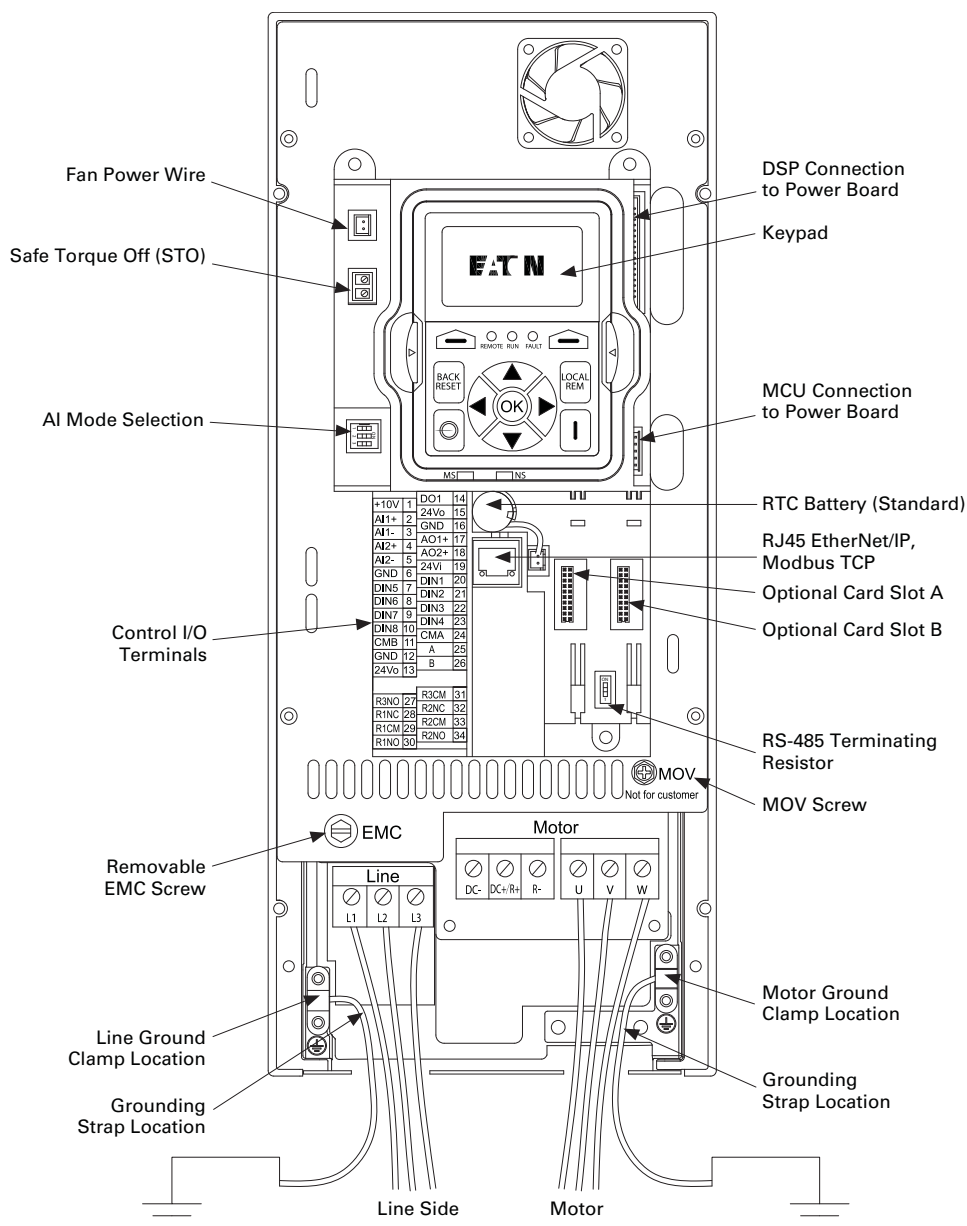
When using the +10 V for AI1, it is important to wire AI1– to ground (as shown by dashed line).

If using +10 V for AI1 or AI2, terminals 3, 5 and 6 need to be jumpered together.

Control Board Layout

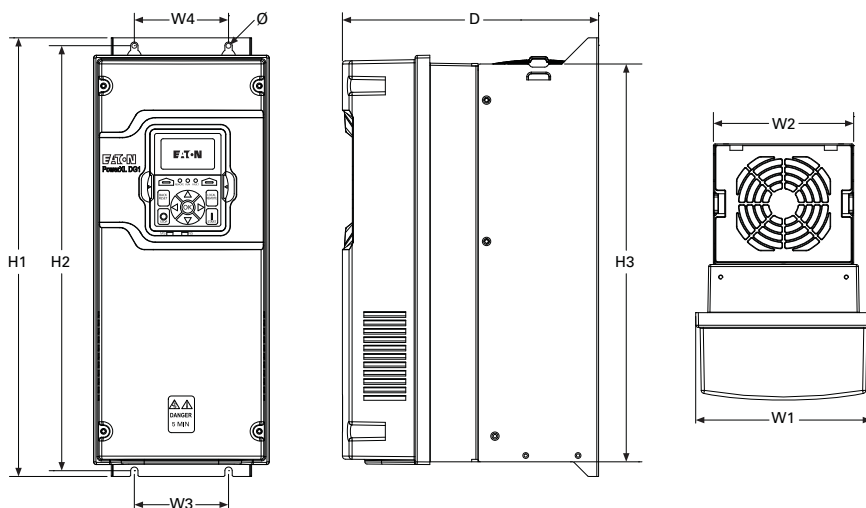
2

PowerXL Series—DG1 Control Board Layout



Dimensions

Approximate Dimensions in Inches (mm)

PowerXL Series—DG1 Dimensions

Frame Size	Voltage	hp (CT/I _H)	kW	Amperes (CT/I _H)	Approximate Dimensions in Inches (mm)								Ø	Weight Lb (kg)
					D	H1	H2	H3	W1	W2	W3	W4		
FR0	230 Vac	0.75–1.5	0.55–1.1	3.7–6.6	6.83	10.58	10.16	9.54	5.00	4.97	4.26	4.26	0.28	4.41
	480 Vac	1–3	0.75–2.2	2.2–5.6	(173.5)	(268.7)	(258)	(242.3)	(127)	(126.3)	(108.3)	(108.3)	(7.0)	(2.0)
FR1	230 Vac	0.75–3	0.55–2.2	3.5–11	7.91	12.87	12.28	11.50	6.02	4.80	3.94	3.94	0.28	14.33
	480 Vac	1–5	0.75–3.7	2.3–7.6	(200.9)	(326.9)	(311.9)	(292.1)	(153.0)	(121.9)	(100.1)	(100.1)	(7.0)	(6.5)
	575 Vac	2–5	1.5–3.7	3.3–7.5										
FR2	230 Vac	5–7.5	3–5.5	12.5–25	9.63	16.50	15.98	14.96	6.61	5.28	3.54	3.54	0.28	23.37
	480 Vac	7.5–15	5.5–11	12–23	(244.7)	(419.1)	(405.9)	(380.0)	(167.8)	(134.1)	(90.0)	(90.0)	(7.0)	(10.6)
	575 Vac	7.5–15	5.5–11	10–18										
FR3	230 Vac	10–15	7.5–11	31–48	10.44	21.97	21.46	20.41	8.06	7.24	4.92	4.92	0.35	49.82
	480 Vac	20–30	15–22	31–46	(265.1)	(558.0)	(545.0)	(518.5)	(204.6)	(183.9)	(125.0)	(125.0)	(9.0)	(22.6)
	575 Vac	20–30	15–22	22–34										
FR4	230 Vac	20–30	15–22	61–88	11.57	24.80	24.31	23.27	9.36	9.13	8.07	8.07	0.35	77.60
	480 Vac	40–60	30–45	61–87	(294.0)	(629.9)	(617.5)	(591.1)	(237.7)	(231.9)	(205.0)	(205.0)	(9.0)	(35.2)
	575 Vac	40–60	30–45	41–62										
FR5	230 Vac	40–60	30–45	114–170	13.41	34.98	29.65	27.83	11.34	11.10	8.66	8.66	0.35	154.32
	480 Vac	75–125	55–90	105–170	(340.7)	(888.5)	(753.1)	(706.9)	(288.0)	(281.9)	(220.0)	(220.0)	(9.0)	(70.0)
	575 Vac	75–125	55–90	80–125										
FR6	230 Vac	75–100	55–75	211–248	14.61	34.04	33.27	40.75	19.13	18.90	15.75	15.75	0.35	281.3
	480 Vac	150–200	110–150	205–261	(371.0)	(864.5)	(845.0)	(1035.0)	(486.0)	(480.0)	(400.0)	(400.0)	(9.0)	(127.6)
	575 Vac	150–200	110–160	144–208										
FR7	480 Vac	250–450	160–250	311–520	20.51	38.58	34.25	34.49	19.92	19.92	17.99	18.74	0.98	452
	575 Vac	250–400	187–298	261–416	(507.0)	(980.0)	(870.0)	(876.0)	(506.0)	(506.0)	(457.0)	(476.0)	(25.0)	(205.0)
	690 Vac	335–536	250–400	261–416										
FR7 with brake chopper	480 Vac	250–450	160–250	311–520	20.67	60.55	56.81	59.13	19.92	19.92	15.91	18.74	0.98	904
	575 Vac	250–400	187–298	261–416	(525.0)	(1538.0)	(1442.0)	(1501.9.0)	(506.0)	(506.0)	(404.0)	(476.0)	(25.0)	(410.0)
	690 Vac	335–536	250–400	261–416										
FR8	480 Vac	500–800	315–500	590–920	20.51	38.58	34.25	34.49	39.84	39.84	17.99	18.74	0.98	904
	575 Vac	450–650	336–485	460–650	(507.0)	(980.0)	(870.0)	(876.0)	(1012.0)	(1012.0)	(457.0)	(476.0)	(25.0)	(410.0)
	690 Vac	603–845	450–630	460–650										
FR8 with brake chopper	480 Vac	500–800	315–500	590–920	20.67	60.55	56.81	59.13	39.84	39.84	15.91	18.74	0.98	1808
	575 Vac	450–650	336–485	460–650	(525.0)	(1538.0)	(1442.0)	(1501.9.0)	(1012.0)	(1012.0)	(404.0)	(476.0)	(25.0)	(820.0)
	690 Vac	603–845	450–630	460–650										

Note: The FR8 drive includes 2 FR7 power units coupled together.