

BI3-M18-AP6X/S903

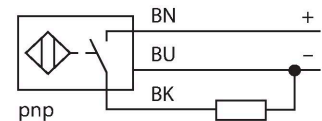
Inductive Sensor



Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- Hysteresis always below 0.1 mm
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Technical data

Type	BI3-M18-AP6X/S903
Ident. no.	4607140
Special version	S903 corresponds to: Hysteresis < 0.1 mm
Rated switching distance	3 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n) \text{ mm}$
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \text{ \% of full scale}$
Temperature drift	$\leq \pm 10 \text{ \%}$
Hysteresis	1...3 %
Ambient temperature	-30...+70 °C
Operating voltage	10...30 VDC
Residual ripple	$\leq 10 \text{ \% } U_{ss}$
DC rated operational current	$\leq 200 \text{ mA}$
No-load current	$\leq 15 \text{ mA}$
Residual current	$\leq 0.1 \text{ mA}$
Isolation test voltage	$\leq 0.5 \text{ kV}$
Short-circuit protection	yes / Cyclic
Voltage drop at I_o	$\leq 1.8 \text{ V}$
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
Switching frequency	0.5 kHz

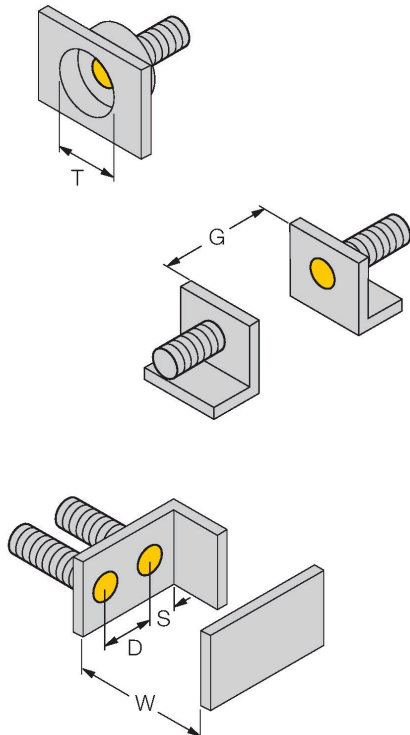
Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Design	Threaded barrel, M18 × 1
Dimensions	54 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm ²
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
Switching state	LED, Yellow

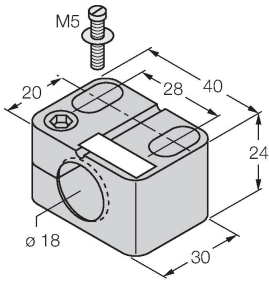
Mounting instructions

Mounting instructions/Description	
	Distance D
	2 x B
	Distance W
	3 x Sn
	Distance T
	3 x B
	Distance S
	1.5 x B
	Distance G
	6 x Sn
	Diameter active area B
	Ø 18 mm

Accessories

BST-18B

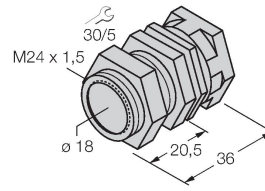
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Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

QM-18

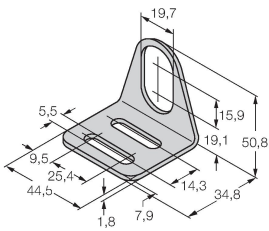
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Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

MW-18

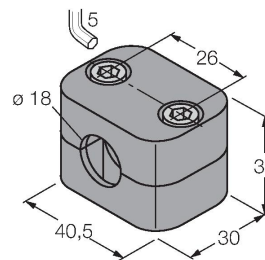
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Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene