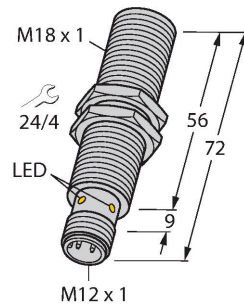


BI7-EM18HE-AD4X-H1141

Inductive Sensor

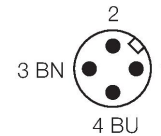
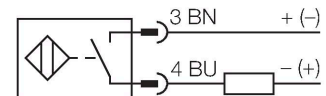


Features

- Threaded barrel, M18 x 1
- Long version
- Stainless steel, 1.4301
- Duroplast front cap, very resistant to thermal and mechanical load
- DC 2-wire, 10...65 VDC
- NO contact
- M12 x 1 male connector

Technical data

Type	BI7-EM18HE-AD4X-H1141
ID no.	44145802
Rated switching distance	7 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n) \text{ mm}$
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \text{ \% of full scale}$
Temperature drift	$\leq \pm 10 \text{ \%}$
Hysteresis	1...15 %
Ambient temperature	-25...+70 °C
Operating voltage	10...65 VDC
Residual ripple	$\leq 10 \text{ \% } U_{ss}$
DC rated operational current	$\leq 100 \text{ mA}$
Residual current	$\leq 0.6 \text{ mA}$
Isolation test voltage	$\leq 0.5 \text{ kV}$
Short-circuit protection	yes / Cyclic
Voltage drop at I_o	$\leq 5 \text{ V}$
Wire breakage/Reverse polarity protection	Complete
Output function	2-wire, NO contact, 2-wire
Smallest operating current	$\geq 3 \text{ mA}$
Switching frequency	1 kHz
Design	Threaded barrel, M18 x 1
Dimensions	72 mm



Functional principle

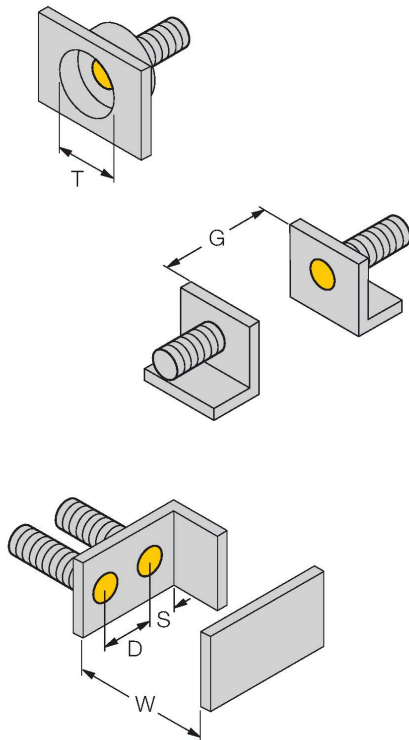
Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, Duroplast
Max. tightening torque of housing nut	25 Nm
Electrical connection	Connector, M12 × 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

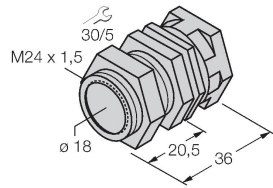


Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

Accessories

QM-18

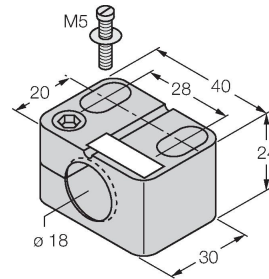
6945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B

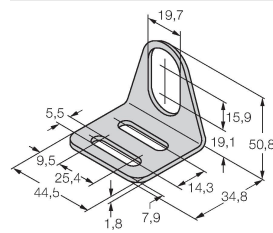
6947214



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW-18

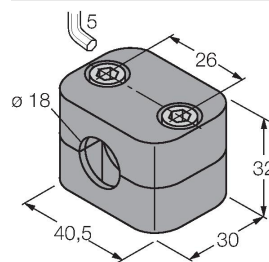
6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene