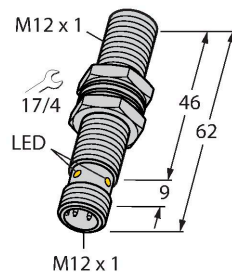


# BI3U-EM12E-AP6X-H1141

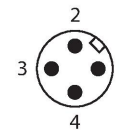
## Inductive Sensor



### Features

- Threaded barrel, M12 x 1
- Stainless steel, 1.4301
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

### Wiring diagram



### Technical data

Type	BI3U-EM12E-AP6X-H1141
Ident. no.	1634343
Rated switching distance	3 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$
	$\leq \pm 15 \%, \leq -25^\circ\text{C} \vee \geq +70^\circ\text{C}$
Hysteresis	3...15 %
Ambient temperature	-30...+85 °C
Operating voltage	10...30 VDC
Residual ripple	$\leq 10 \%$ $U_{ss}$
DC rated operational current	$\leq 200$ mA
No-load current	$\leq 20$ mA
Residual current	$\leq 0.1$ mA
Isolation test voltage	$\leq 0.5$ kV
Short-circuit protection	yes / Cyclic
Voltage drop at $I_o$	$\leq 1.8$ V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
Insulation class	□
Switching frequency	3 kHz
Design	Threaded barrel, M12 x 1
Dimensions	62 mm

### Functional principle

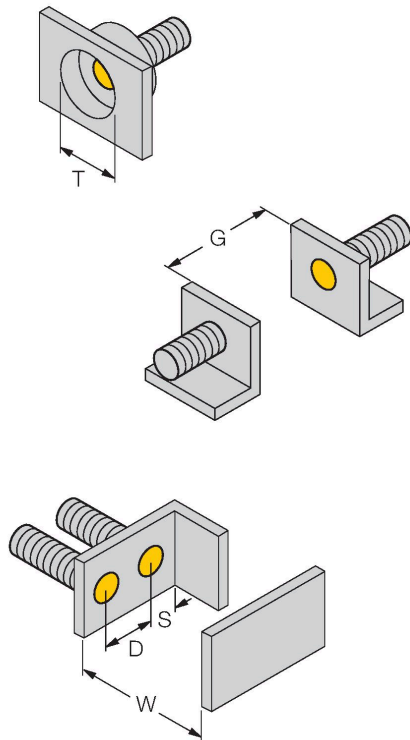
Inductive sensors are designed for wear-free and contactless detection of metal objects. approx Factor 1 sensors have significant advantages due to their patented ferrite-coreless multi-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields.

## Technical data

Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PBT
Max. tightening torque of housing nut	10 Nm
Electrical connection	Connector, M12 × 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

## Mounting instructions

### Mounting instructions/Description

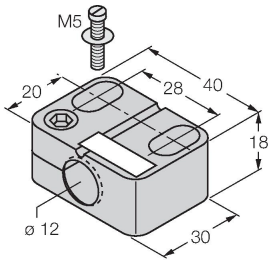


Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

## Accessories

### BST-12B

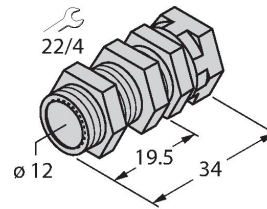
6947212



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

### QM-12

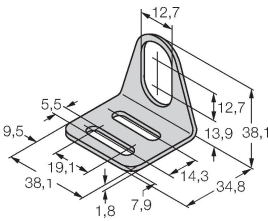
6945101



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

### MW-12

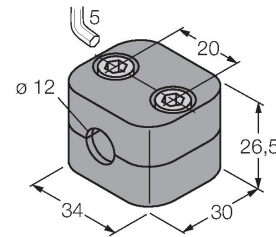
6945003



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

### BSS-12

6901321



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene